

High Density Polyethylene

62107

(Basell Grade: 6070)


Typical properties	Test method (DIN)	Unit	Value
MFI@190°C, 2.16 kg	DIN 53735	gr/10min	7
Density	DIN 53479	gr/ml	0.962
Notched Impact Strength	DIN 53453	mj/mm ²	≥2.7
Standard Yellow Index	DIN 6167	-	≤4

- ❖ For transport and stacking crates, particularly bottle crates
- Values shown are averages & are not to be considered as product specifications.

❖ Main application & Characteristics:

62107 is a high density polyethylene grade, suitable for mass production injection moulding of articles in rapid shot sequence applications.

- **Characteristics:**
 - Low distortion tendency.
 - High hardness and rigidity.
 - Good toughness.
 - Good ESCR
 - Crates
- **Typical applications are:**
 - Transport and stacking crates particularly bottle crates.
- ❖ **62107** is suitable for food contact.

Form Number: TS-PE-F/804		PRODUCT: HDPE 62107			 LOPC Integrated Management System(IMS)	
Date: 11/07/2016						
Silo: D-9001C		Grade: HD 62107			Lot No: 95100	
No	ANALYSIS	UNIT	METHOD	SPECIFICATION	RESULT	REMARK
1	MFI (190°C/ 2.16 Kg)	gr/10min	ASTM D1238-10	5.6-8.4	6.5	According to Procedure B
2	MFI (190°C/ 21.6 Kg)	gr/10min	ASTM D1238-10	-	166.4	According to Procedure B
3	FRR	-	-	-	25.6	MFR(190/21.6) / MFR (190/2.16) ; Procedure D
4	Density (Gradient)	gr/cm ³	ASTM D1505-10	0.960-0.964	0.961	Condition 23°C
5	Bulk Density	gr/cm ³	In house	-	0.62	
6	Contamination Ratio	-	BASELL MTM-17064 E	-	6	
7	Flexural Modulus	Mpa	ASTM D 790-10	-	1108	
8	Tensile stress at yield	Mpa	ASTM D 882-10	-	31.5	
9	Tensile stress at break	Mpa	ASTM D 882-10	-	15.7	
10	Elongation at break	%	ASTM D 882-10	-	1048	
11	IZOD Impact Resistance	J/m	ASTM D 256-02	-	53	Notched Method
<p>*All above mentioned data are typical values and not to be construed as real specification. Users should confirm results by their own tests.</p> <p>Mechanical tests from compression moulded sheet at 23 °C, 50% humidity and the data quoted are average values.</p> <p>Guaranteed items: MFR 2.16 Kg & Density</p> <p>Note: According to the above specification, the produced granule is ON Spec.</p> <p>* UV Stabilizer is added into polymer.</p>						
Provide by:		Approved by:				
Signature:		Signature:				
