

	Version: 04
EPS Regular	
LI O Regulai	Date of Issue: June 2019
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	Entekhab Polystyrene Petrochemical Co.
R310	+98 (21) 88664217
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Properties	
Bead Size - Diameter	0.7 – 1 mm
Blowing Agent – Pentane	5.6 - 7 %
Residual Styrene Monomer	Less than 1000ppm
Moisture Content	Less than 0.4%
CFC Content	Nil
Density	14 - 25 kg/m³
Application	
 SNOWA R310, is an EPS class in accordance with REACH regulative, ensuring rapid molding with its short 	
cycle time, which can be used in production of EPS foam typically in density ranges between 14 - 25kg/m ³	
suitable for high quality block molding and shape molding.	
 SNOWA R310 is used for cases and packaging product suitable for food contact, insulation application which is 	
not requiring fire classification.	
 Lower densities can be achieved by multiple expansions. 	
Packing Type	
 1250kg big bag with inside gas barrier liner 	3.960
 1000kg big bag with inside gas barrier liner 	
 750kg big bag with inside gas barrier liner 750kg big bag with inside gas barrier liner 	
 1150kg octabins are in preparation 	
Storage	
 SNOWA R310 Should be stored in well – ventilated storage areas with a temperature preferably not exceeding 	
25°C. It should be protected against unsuitable weather conditions and direct sun light. Partially used containers	
should be close as tight as original conditions and should be consumed in a short time. In order to maintain the	
expansion potential it is recommended to use material within one month after delivery.	
Processing Conditions	
 Minimum density is dependent upon expander type and pressure/steam conditions. 	
Recommended silo ageing time must be more than 5 hours to ensure high strength performance of the molded	
product, but less than 24 hours to ensure good fusion.	
 Maximum silo ageing time strongly depends on ventilation and storage temperature. 	
For special advice kindly contact Snowa Technical Service.	
Caution	
 SNOWA R310 requires to be avoided restrictively from sparks and flames during phases of processing and 	
storage. Grounding of entire equipment and machines are required, in order to prevent against static electricity	
development on the product conveying lines and during product processing.	
Flammable pentane-air mixtures may be generated during storage and processing, for this reason adequate	
ventilation must be ensured. Please make sure to read the "Safety Data Sheet" (SDS), which contains entire	
details of the measurements required to be taken.	
 SNOWA R310 is suitable and permitted to be used in food contact applications. 	

